The physical characteristics of the pumped product detailed in our offer have been taken from your enquiry or where not specified have been assumed by us. In the event of an order we would ask you to check any assumptions as they will become contractually binding.

Pumped medium:

pumped medium name			thin sludge
chemical formula			not specified
Density	ssumed	kg/dm³	0.95 - 1.05
Particle size as	ssumed	mm	not specified
pH value as	ssumed		6 - 8
Solids content (Vol%) as	ssumed	% TR	1 - 6
dynamic viscosity as	ssumed	mPa s	100 - 250
Chloride content		ppm	0

Operating conditions:

perating conditions.									
		Unit	Q _{nominal}	Qminimum	Q _{maximum}				
Flow rate	approx.	m³/h	25						
Suction pressure	assumed	bar	0.4						
Operating temperature	assumed	°C		10	30				

* Assembly

Assembly specification

installation aggregate horizontal

General operating conditions

Installation area in building
Ambient temperature approx. 20°C
humidity up to 50%

application type Continuous operation operating hours 8

operating hours 8
number of phases 3
Frequency 50 Hz

Painting

assembly colour Manufacturer std. coating system Manufacturer std.

Operating and Maintenance Instructions

Standard documentation in accordance with the 2006/42/EG Machinery Directive. Special documentation is available on request and would be charged for.

Number

Medium for O&M'sPaperlanguage for O&M'sEnglishlanguage spare parts listEnglish

despatch method packed w. pump

Number of 2nd O&M's

Medium for 2nd O&M'sDownloadlanguage for 2nd O&M'sEnglishlanguage for 2nd spare parts listEnglish

further documentation / tests

EU Machine Regulations Declaration of Conformity

* Grinder M-OVAS NPS

General characteristics

Direction of rotation bidirectional/reversible flow

name plate language English

name plate material stainless steel (self-adhesive)

specification

specification standard (up to 1bar) inlet nd / np DN150 PN16

outlet nd / np DN150 PN16 rotating parts materials steel

shaft execution square shaft perforated disk spiral (standard)

edge support execution 4 wing

shaft seal type mechanical seal H3200

shaft seal materials Duronit/NBR shaft seal design single acting

seals NBR

housing/seperator

separator material stainless steel, AISI 304

cleaning orifice with blind flange and drain 2"BSP

cleaning orifice position left, seen at outlet

Drive

Type SK32F-VL-112MP/4TF

Winding voltage 400/690 V Power 4.00 Rated current 7.85 Cos Phi 0.83 Rotational speed 325 Motor speed 1440 Frequency 50 protection type IP55

insulation class F, used according to B

Temperature monitoring 3 PTC in the windings, without relay

Power-saving mode IE3